



## UNIDRAW NCNP 68

### Product Description:

UNIDRAW NCNP 68 is developed with a mixture of highly refined paraffinic mineral oil and natural ester for the metal forming processes such as drawing, stamping and punching. It is a natural oil based lubricant that provides a stable lubricating film required in the forming of metals as well as acting as an anti-rust preservative. Enhanced with a heavy treat-rate of non-sulfur and non-chlorine EP additives ensures sufficient protection to the tool, resulting in excellent finish on the work piece.

Besides metal forming, UNIDRAW NCNP 68 is recommended for all steel, stainless as well as non-ferrous materials.

### Applications / Benefits:

- ▣ Enhanced die life.
- ▣ Provides high quality finishes and accuracy.
- ▣ Easy removal.
- ▣ Complies with RoHS requirements.

### Typical Characteristics:

Test Description	Method	Typical Result
Specific Gravity @ 15C	ASTM D 4052	0.91
Flash Point, C	ASTM D 92	>200
Kinematic Viscosity@40C (cSt)	ASTM D 445	63
Color	ASTM D 1500	<7.5
Copper Corrosion, 3h/100C	ASTM D 130	1b