

### Section 1. Identification

**Product name** Ilocut EDM 180  
**SDS #** 467000  
**Code** 467000-KR01

#### Relevant identified uses of the substance or mixture and uses advised against

**Product use** Metalworking fluid - neat.  
For specific application advice see appropriate Technical Data Sheet or consult our company representative.

**Supplier** Castrol BP Petco  
9th Floor – Times Square building  
57-69F Dong Khoi Street  
District 1, Ho Chi Minh City  
Vietnam  
Tel: 84-28-38219596 / 38219153  
Fax: 84-28-38219603 / 38219152  
**Carechem:** +65 3158 1074 (24/7)

#### **EMERGENCY SPILL INFORMATION:**

### Section 2. Hazards identification

**Classification of the substance or mixture** ASPIRATION HAZARD - Category 1

#### GHS label elements

##### Hazard pictograms



##### Signal word

Danger

##### Hazard statements

H304 - May be fatal if swallowed and enters airways.

##### Precautionary statements

##### Prevention

Not applicable.

##### Response

P301 + P310 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting.

##### Storage

P405 - Store locked up.

##### Disposal

P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

##### Routes of entry

Dermal contact. Eye contact. Inhalation.

##### Other hazards which do not result in classification

Defatting to the skin.

## Section 3. Composition/information on ingredients

**Substance/mixture** Substance  
Hydrocarbon solvent

### UN number

### Ingredient name

CAS number

%

<input checked="" type="checkbox"/> Distillates (Petroleum) hydrotreated light	64742-47-8	100
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There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

#### Eye contact

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.

#### Inhalation

If inhaled, remove to fresh air. Get medical attention if symptoms occur.

#### Skin contact

Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if symptoms occur.

#### Ingestion

Do not induce vomiting. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Aspiration hazard if swallowed. Can enter lungs and cause damage. Get medical attention immediately.

### Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

### Indication of immediate medical attention and special treatment needed, if necessary

#### Notes to physician

Treatment should in general be symptomatic and directed to relieving any effects. Product can be aspirated on swallowing or following regurgitation of stomach contents, and can cause severe and potentially fatal chemical pneumonitis, which will require urgent treatment. Because of the risk of aspiration, induction of vomiting and gastric lavage should be avoided. Gastric lavage should be undertaken only after endotracheal intubation. Monitor for cardiac dysrhythmias.

#### Specific treatments

No specific treatment.

#### Protection of first-aiders

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

## Section 5. Firefighting measures

### Extinguishing media

#### Suitable extinguishing media

In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.

#### Unsuitable extinguishing media

Do not use water jet.

### Specific hazards arising from the chemical

In a fire or if heated, a pressure increase will occur and the container may burst.

#### Hazardous thermal decomposition products

Combustion products may include the following:  
carbon oxides (CO, CO<sub>2</sub>) (carbon monoxide, carbon dioxide)

**Product name** Ilocut EDM 180

**Product code**  67000-KR01

**Page:** 2/10

**Date of issue** 10/11/2023.

**Format** Vietnam

**Language** ENGLISH

**Version** 3

**(Vietnam)**

**(ENGLISH)**

## Section 5. Firefighting measures

### Special protective actions for fire-fighters

☑ No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.

### Special protective equipment for fire-fighters

Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear. Fire-fighters' protective clothing will only provide limited protection.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

#### For non-emergency personnel

☑ Contact emergency personnel. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.

#### For emergency responders

Entry into a confined space or poorly ventilated area contaminated with vapour, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".

### Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and material for containment and cleaning up

#### Small spill

Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

#### Large spill

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilt product. Dispose of via a licensed waste disposal contractor.

## Section 7. Handling and storage

### Precautions for safe handling

#### Protective measures

☑ Put on appropriate personal protective equipment (see Section 8). Do not swallow. Aspiration hazard if swallowed. Can enter lungs and cause damage. Never siphon by mouth. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Use only with adequate ventilation. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container. Avoid prolonged or repeated contact with skin. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid and as a result may induce allergic skin reactions. Keep away from ignition sources such as heat/sparks/open flame. - No smoking. Concentrations of mist, fumes and vapours in enclosed spaces may result in the formation of explosive atmospheres. Excessive splashing, agitation or heating must

## Section 7. Handling and storage

be avoided. Emissions into the workplace air may be controlled by ensuring that the electrode is adequately covered with product above the point of spark erosion (a depth of 80 mm is recommended). This depth will ensure that most emissions are condensed within the product, that excessive product vapourisation does not occur, and that the possibility of fire is reduced. Small quantities of polycyclic aromatic hydrocarbons (PCAs), some of which are known to be carcinogenic, may be generated during use.

### Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

### Not suitable

☒ Prolonged exposure to elevated temperature

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
☒ Distillates (Petroleum) hydrotreated light	<b>ACGIH TLV (United States). Absorbed through skin.</b> TWA: 200 mg/m <sup>3</sup> , (as total hydrocarbon vapor) 8 hours. Issued/Revised: 1/2003

### Biological exposure indices

No exposure indices known.

### Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

### Appropriate engineering controls

All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained.

Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards.

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits.

The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Product name Ilocut EDM 180

Product code 467000-KR01

Page: 4/10

Date of issue 10/11/2023.

Format Vietnam

Language ENGLISH

Version 3

(Vietnam)

(ENGLISH)

## Section 8. Exposure controls/personal protection

### Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

#### Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

#### Eye/face protection

Safety glasses with side shields.

#### Skin protection

##### Hand protection

Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

##### Skin protection

Use of protective clothing is good industrial practice.

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Wear clothing and footwear that cannot be penetrated by chemicals or oil. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.

##### Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

##### Respiratory protection

Use with adequate ventilation.

In case of insufficient ventilation, wear suitable respiratory equipment.

Recommended: half-face mask - organic vapor filter (Type A).

For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m<sup>3</sup>), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m<sup>3</sup>).

Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary.

The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

## Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

Physical state	Liquid.
Colour	Colourless.
Odour	Not available.
Odour threshold	Not available.
pH	Not applicable.
Melting point/freezing point	Not available.
Boiling point, initial boiling point, and boiling range	Not available.
Flash point	Closed cup: >100°C (>212°F) [Pensky-Martens]
Evaporation rate	Not available.
Flammability	Not available.
Lower and upper explosion limit/flammability limit	Not available.
Vapour pressure	Not available.

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method

Relative vapour density	Not available.
Density	<1000 kg/m <sup>3</sup> (<1 g/cm <sup>3</sup> ) at 15°C
Relative density	Not available.
Solubility(ies)	

Media	Result
Water	Not soluble

Partition coefficient: n-octanol/water	Not applicable.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Kinematic: 2.3 mm <sup>2</sup> /s (2.3 cSt) at 40°C
Particle characteristics	
Median particle size	Not applicable.

## Section 10. Stability and reactivity

Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
Conditions to avoid	Avoid all possible sources of ignition (spark or flame).

Product name	Ilocut EDM 180	Product code	467000-KR01	Page:	6/10
Date of issue	10/11/2023.	Format	Vietnam	Language	ENGLISH
Version	3	(Vietnam)		(ENGLISH)	

## Section 10. Stability and reactivity

**Incompatible materials** Reactive or incompatible with the following materials: oxidising materials.

**Hazardous decomposition products** Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Aspiration hazard

Name	Result
Distillates (Petroleum) hydrotreated light	ASPIRATION HAZARD - Category 1

**Information on likely routes of exposure** Routes of entry anticipated: Dermal, Inhalation, Eyes.

### Potential acute health effects

**Eye contact** No known significant effects or critical hazards.

**Inhalation** Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.

**Skin contact** Defatting to the skin. May cause skin dryness and irritation.

**Ingestion** Aspiration hazard if swallowed -- harmful or fatal if liquid is aspirated into lungs. Ingestion of large quantities may cause nausea and diarrhoea.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** No specific data.

**Inhalation** Exposure to high concentrations can cause dizziness, lightheadedness, headache, nausea and blurred vision. Higher levels may cause unconsciousness. May be harmful by inhalation if exposure to vapour, mists or fumes resulting from thermal decomposition products occurs.

**Skin contact** Adverse symptoms may include the following:  
irritation  
dryness  
cracking

**Ingestion** Adverse symptoms may include the following:  
nausea or vomiting

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Short term exposure

**Potential immediate effects** Not available.

**Potential delayed effects** Not available.

#### Long term exposure

**Potential immediate effects** Not available.

**Potential delayed effects** Not available.

### Potential chronic health effects

**General** Used product  
Small quantities of polycyclic aromatic hydrocarbons (PCAs), some of which are known to be carcinogenic, may be generated during use. Avoid skin contact with used fluid and contaminated filters.

**Carcinogenicity** No known significant effects or critical hazards.

**Mutagenicity** No known significant effects or critical hazards.

**Teratogenicity** No known significant effects or critical hazards.

**Product name** Ilocut EDM 180

**Product code** 467000-KR01

**Page:** 7/10

**Date of issue** 10/11/2023.

**Format** Vietnam

**Language** ENGLISH

**Version** 3

**(Vietnam)**

**(ENGLISH)**

## Section 11. Toxicological information

**Developmental effects** No known significant effects or critical hazards.

**Fertility effects** No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Not available.

## Section 12. Ecological information

### Toxicity

**Environmental effects** No known significant effects or critical hazards.

### Persistence and degradability

Inherently biodegradable

### Bioaccumulative potential

Not available.

### Mobility in soil

**Soil/water partition coefficient ( $K_{oc}$ )** Not available.

**Mobility**  Liquid. insoluble in water.

**Other adverse effects** No known significant effects or critical hazards.

## Section 13. Disposal considerations

### Disposal methods

The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	IMDG	IATA
<b>UN number</b>	Not regulated.	Not regulated.
<b>UN proper shipping name</b>	-	-

**Product name** Ilocut EDM 180

**Product code**  67000-KR01

**Page:** 8/10

**Date of issue** 10/11/2023.

**Format** Vietnam

**Language** ENGLISH

**Version** 3

**(Vietnam)**

**(ENGLISH)**



## Section 14. Transport information

Transport hazard class(es)	-	-
Packing group	-	-
Environmental hazards	No.	No.
Additional information	-	-

**Special precautions for user** Not available.

**Transport in bulk according to IMO instruments** Not available.

## Section 15. Regulatory information

**Safety, health and environmental regulations specific for the product** No known specific national and/or regional regulations applicable to this product (including its ingredients).

**Toxic classification (TCVN 3164-79)** Not classified as hazardous.

### International lists

**Australia inventory (AIC)** All components are listed or exempted.

**Canada inventory** All components are listed or exempted.

**China inventory (IECSC)** All components are listed or exempted.

**REACH Status** For the REACH status of this product please consult your company contact, as identified in Section 1.

**Japan inventory (CSCL)** All components are listed or exempted.

**Korea inventory (KECI)** All components are listed or exempted.

**Philippines inventory (PICCS)** All components are listed or exempted.

**Taiwan Chemical Substances Inventory (TCSI)** All components are listed or exempted.

**United States inventory (TSCA 8b)**  Not determined.

## Section 16. Other information

### History

**Date of issue/ Date of revision** 11 October 2023

**Date of previous issue** 6/8/2017

**Prepared by** Product Stewardship

**Key to abbreviations**  
ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient

**Product name** Ilocut EDM 180

**Product code** 467000-KR01

**Page:** 9/10

**Date of issue** 10/11/2023.

**Format** Vietnam

**Language** ENGLISH

**Version** 3

**(Vietnam)**

**(ENGLISH)**

## Section 16. Other information

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

✔ Indicates information that has changed from previously issued version.

### Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

**Product name** Ilocut EDM 180

**Product code** ✔67000-KR01

**Page:** 10/10

**Date of issue** 10/11/2023.

**Format** Vietnam

**Language** ENGLISH

**Version** 3

**(Vietnam)**

**(ENGLISH)**