

SAFETY DATA SHEET




Ilocut EDM 180

Section 1. Identification

GHS product identifier	Ilocut EDM 180
Product code	467000-AU22
SDS no.	467000
<u>Relevant identified uses of the substance or mixture and uses advised against</u>	
Use of the substance/ mixture	Metalworking fluid - neat. For specific application advice see appropriate Technical Data Sheet or consult our company representative.
Manufacturer Supplier	Castrol Australia Pty Ltd Level 17, 717 Bourke Street Docklands, Victoria 3008 ABN 87 008 459 407 www.castrol.com.au Tel: +61 (03) 9268 4111 Fax: +61 (03) 9268 3321
EMERGENCY TELEPHONE NUMBER	+61 2801 44558 (or 1800 14 14 74 within Australia)
OTHER PRODUCT INFORMATION	Technical Advice Helpline Number: 1300 557 998

Section 2. Hazard(s) identification

Classification of the substance or mixture	ASPIRATION HAZARD - Category 1
<u>GHS label elements</u> Hazard pictograms	
Signal word	DANGER
Hazard statements	H304 - May be fatal if swallowed and enters airways.
<u>Precautionary statements</u>	
Prevention	Not applicable.
Response	P301 + P310 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting.
Storage	P405 - Store locked up.
Disposal	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	Not applicable.
Other hazards which do not result in classification	None known.

Product name Ilocut EDM 180	Product code 467000-AU22	Page: 1/9
Version 1.01 Date of issue 26/05/2017	Format Australia (Australia)	Language ENGLISH (ENGLISH)

Section 3. Composition and ingredient information

Substance/mixture Substance

Hydrocarbon solvent

Ingredient name	% (w/w)	CAS number
Distillates (Petroleum) hydrotreated light	100	64742-47-8

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention if symptoms occur.
Inhalation	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
Skin contact	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if symptoms occur.
Ingestion	Do not induce vomiting. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Aspiration hazard if swallowed. Can enter lungs and cause damage. Get medical attention immediately.

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	Treatment should in general be symptomatic and directed to relieving any effects. Product can be aspirated on swallowing or following regurgitation of stomach contents, and can cause severe and potentially fatal chemical pneumonitis, which will require urgent treatment. Because of the risk of aspiration, induction of vomiting and gastric lavage should be avoided. Gastric lavage should be undertaken only after endotracheal intubation. Monitor for cardiac dysrhythmias.
Specific treatments	No specific treatment.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media	In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.
Unsuitable extinguishing media	Do not use water jet.

Specific hazards arising from the chemical

Hazardous thermal decomposition products	In a fire or if heated, a pressure increase will occur and the container may burst. Combustion products may include the following: carbon dioxide carbon monoxide
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Product name llocut EDM 180

Product code 467000-AU22 **Page:** 2/9

Version 1.01 **Date of issue** 26/05/2017

Format Australia

Language ENGLISH

(Australia)

(ENGLISH)

Section 5. Firefighting measures

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling. Contact emergency personnel.

For emergency responders

Entry into a confined space or poorly ventilated area contaminated with vapour, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".

Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill

Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilt product. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Avoid breathing vapour or mist. Avoid contact with eyes, skin and clothing. Empty containers retain product residue and can be hazardous. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Do not reuse container. Do not swallow. Aspiration hazard if swallowed. Can enter lungs and cause damage. Never siphon by mouth. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid and as a result may induce allergic skin reactions. Emissions into the workplace air may be controlled by ensuring that the electrode is adequately covered with product above the point of spark erosion (a depth of 80 mm is recommended). This depth will ensure that most emissions are condensed within the product, that excessive product vapourisation does not occur, and that the possibility of fire is reduced. Small quantities of polycyclic aromatic hydrocarbons (PCAs), some of which are known to be carcinogenic, may be generated during use.

Section 7. Handling and storage

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Distillates (Petroleum) hydrotreated light	ACGIH TLV (United States). Absorbed through skin. TWA: 200 mg/m ³ , (as total hydrocarbon vapor) 8 hours. Issued/Revised: 1/2003

Appropriate engineering controls

All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained.

Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards.

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety glasses with side shields.

Skin protection

Section 8. Exposure controls and personal protection

Hand protection	Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
Skin protection	Use of protective clothing is good industrial practice. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	<input checked="" type="checkbox"/> Use with adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m ³), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m ³). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
<u>Refer to standards:</u>	Respiratory protection:AS/NZS 1715 and AS/NZS 1716 Gloves:AS/NZS 2161.1 Eye protection:AS/NZS 1336 and AS/NZS 1337

Section 9. Physical and chemical properties

Appearance

Physical state	Liquid.
Colour	Colourless.
Odour	Not available.
Odour threshold	Not available.
pH	Not available.
Melting point	Not available.
Boiling point	Not available.
Flash point	Closed cup: >100°C (>212°F) [Pensky-Martens.]
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable. Based on - Physical state
Lower and upper explosive (flammable) limits	Not available.
Vapour pressure	Not available.
Vapour density	Not available.

Product name Ilocut EDM 180

Product code 467000-AU22 **Page:** 5/9

Version 1.01 **Date of issue** 26/05/2017

Format Australia
(Australia)

Language ENGLISH
(ENGLISH)

Section 9. Physical and chemical properties

Relative density	Not available.
Density	<1000 kg/m ³ (<1 g/cm ³) at 15°C
Solubility	insoluble in water.
Partition coefficient: n-octanol/water	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Kinematic: 2 to 2.6 mm ² /s (2 to 2.6 cSt) at 40°C

Section 10. Stability and reactivity

Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
Conditions to avoid	High temperatures
Incompatible materials	Reactive or incompatible with the following materials: oxidising materials.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Aspiration hazard

Name	Result
Distillates (Petroleum) hydrotreated light	ASPIRATION HAZARD - Category 1

Information on likely routes of exposure Routes of entry anticipated: Dermal, Inhalation.

Potential acute health effects

Eye contact	No known significant effects or critical hazards.
Inhalation	Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.
Skin contact	No known significant effects or critical hazards.
Ingestion	Aspiration hazard if swallowed -- harmful or fatal if liquid is aspirated into lungs.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	No specific data.
Inhalation	No specific data.
Skin contact	No specific data.
Ingestion	Adverse symptoms may include the following: nausea or vomiting

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Eye contact	Potential risk of transient stinging or redness if accidental eye contact occurs.
Inhalation	Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
Skin contact	Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.
Ingestion	Ingestion of large quantities may cause nausea and diarrhoea.

Product name	Illocut EDM 180	Product code	467000-AU22	Page: 6/9
Version	1.01	Date of issue	26/05/2017	Format Australia
			(Australia)	Language ENGLISH
				(ENGLISH)

Section 11. Toxicological information

General	Used product Small quantities of polycyclic aromatic hydrocarbons (PCAs), some of which are known to be carcinogenic, may be generated during use. Avoid skin contact with used fluid and contaminated filters.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

Section 12. Ecological information

Persistence and degradability

Expected to be biodegradable.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (K_{oc}) Not available.

Mobility Non-volatile. Liquid. insoluble in water.

Other adverse effects No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Special Precautions for Landfill or Incineration No additional special precautions identified.

Section 14. Transport information

Product name Illocut EDM 180

Product code 467000-AU22 **Page:** 7/9

Version 1.01 **Date of issue** 26/05/2017

Format Australia

Language ENGLISH

(Australia)

(ENGLISH)

Section 14. Transport information

	ADG	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Special precautions for user Not available.

Section 15. Regulatory information

Standard Uniform Schedule of Medicine and Poisons

Not regulated.

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

International lists

National inventory

REACH Status

For the REACH status of this product please consult your company contact, as identified in Section 1.

Australia inventory (AICS)

All components are listed or exempted.

Canada inventory

All components are listed or exempted.

China inventory (IECSC)

All components are listed or exempted.

Japan inventory (ENCS)

All components are listed or exempted.

Korea inventory (KECI)

All components are listed or exempted.

Philippines inventory (PICCS)

All components are listed or exempted.

Taiwan Chemical Substances Inventory (TCSI)

Not determined.

United States inventory (TSCA 8b)

All components are listed or exempted.

Section 16. Any other relevant information

History

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Product name Illocut EDM 180

Product code 467000-AU22 **Page: 8/9**

Version 1.01 **Date of issue** 26/05/2017

Format Australia
(Australia)

Language ENGLISH
(ENGLISH)

Section 16. Any other relevant information

Prepared by

Product Stewardship

Key to abbreviations

ADG = Australian Dangerous Goods

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

NOHSC = National Occupational Health and Safety Commission

STEL = Short term exposure limit

SUSMP = Standard Uniform Schedule of Medicine and Poisons

UN = United Nations

TWA = Time weighted average

VOC = Volatile Organic Compound

SADT = Self-Accelerating Decomposition Temperature

Varies = may contain one or more of the following 101316-69-2, 101316-70-5, 101316-71-6, 101316-72-7, 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64741-97-5, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-64-9, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1, 74869-22-0, 90669-74-2

Procedure used to derive the classification

Classification	Justification
Asp. Tox. 1, H304	Calculation method

Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

Product name Illocut EDM 180

Product code 467000-AU22 Page: 9/9

Version 1.01 Date of issue 26/05/2017

Format Australia

Language ENGLISH

(Australia)

(ENGLISH)