

SAFETY DATA SHEET



Molub-Alloy BH 47/1600-1.5

Section 1. Identification

Product name Molub-Alloy BH 47/1600-1.5
SDS no. 467165
Code 467165-AU13

Relevant identified uses of the substance or mixture and uses advised against

Product use Grease for industrial applications.
For specific application advice see appropriate Technical Data Sheet or consult our company representative.

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Section 2. Composition, information on ingredients

Substance/mixture Mixture
Highly refined mineral oil and additives. Thickening agent.

Ingredient name	CAS number	%
Residual oils (petroleum), solvent-dewaxed	64742-62-7	≥25 - ≤50
Residual oils (petroleum), hydrotreated	64742-57-0	≥25 - ≤50
talca (non-asbestos form)	14807-96-6	≥10 - ≤25
Base oil - unspecified	Varies - See Key to abbreviations	≤10
Molybdenum, bis[O,O-bis(2-ethylhexyl)phosphorodithioato-κS,κS']dioxodi-μ-thioxodi-, (Mo-Mo)	72030-25-2	<1
Amines, C12-14-tert-alkyl	68955-53-3	≤0.3
N-alkylated benzotriazoles, (Isomers - mixture)	94270-86-7 (80584-90-3 / 80595-74-0)	≤0.3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

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Section 3. Hazards identification

Classification of the substance or mixture

Not classified.

GHS label elements

Signal word

No signal word.

Hazard statements

No known significant effects or critical hazards.

Precautionary statements

Prevention

Not applicable.

Response

Not applicable.

Storage

Not applicable.

Disposal

Not applicable.

Routes of entry

Dermal contact. Eye contact. Inhalation.

Other hazards which do not result in classification

Defatting to the skin.

Note: High Pressure Applications

Injections through the skin resulting from contact with the product at high pressure constitute a major medical emergency.

See 'Notes to physician' under First-Aid Measures, Section 4 of this Safety Data Sheet.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.

Inhalation

If inhaled, remove to fresh air. Get medical attention if symptoms occur.

Skin contact

Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if symptoms occur.

Ingestion

Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

Treatment should in general be symptomatic and directed to relieving any effects.

Note: High Pressure Applications

Injections through the skin resulting from contact with the product at high pressure constitute a major medical emergency. Injuries may not appear serious at first but within a few hours tissue becomes swollen, discoloured and extremely painful with extensive subcutaneous necrosis.

Surgical exploration should be undertaken without delay. Thorough and extensive debridement of the wound and underlying tissue is necessary to minimise tissue loss and prevent or limit permanent damage. Note that high pressure may force the product considerable distances along tissue planes.

Specific treatments

No specific treatment.

Protection of first-aiders

No action shall be taken involving any personal risk or without suitable training.

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Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media

In case of fire, use water fog, alcohol resistant foam, dry chemical or carbon dioxide extinguisher or spray.

Unsuitable extinguishing media

Do not use water jet.

Specific hazards arising from the chemical

☒ In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products

☒ Combustion products may include the following:
metal oxide/oxides
carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)

Special protective actions for fire-fighters

No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.

Special protective equipment for fire-fighters

Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

☒ No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.

For emergency responders

☒ specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

☒ Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill

☒ Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

☒ Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. If emergency personnel are unavailable, contain spilt material. Suction or scoop the spill into appropriate disposal or recycling vessels, then cover spill area with oil absorbent. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

☒ Put on appropriate personal protective equipment (see Section 8).

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Residual oils (petroleum), solvent-dewaxed	Ministry of Health (Viet Nam). TWA: 5 mg/m ³ 8 hours. Issued/Revised: 10/2002 Form: Mist STEL: 10 mg/m ³ 15 minutes. Issued/Revised: 10/2002 Form: Mist
Residual oils (petroleum), hydrotreated	Ministry of Health (Viet Nam). TWA: 5 mg/m ³ 8 hours. Issued/Revised: 10/2002 Form: Mist STEL: 10 mg/m ³ 15 minutes. Issued/Revised: 10/2002 Form: Mist
talc (non-asbestos form)	Ministry of Health (Viet Nam). TWA: 1 mg/m ³ 8 hours. Issued/Revised: 10/2002 Form: Respirable dust TWA: 2 mg/m ³ 8 hours. Issued/Revised: 10/2002 Form: Total dust
Base oil - unspecified	Ministry of Health (Viet Nam). TWA: 5 mg/m ³ 8 hours. Issued/Revised: 10/2002 Form: Mist STEL: 10 mg/m ³ 15 minutes. Issued/Revised: 10/2002 Form: Mist
Molybdenum, bis[O,O-bis(2-ethylhexyl) phosphorodithioato-κS,κS']dioxodi-μ-thioxodi-, (Mo-Mo)	ACGIH TLV (United States). TWA: 0.5 mg/m ³ , (as Mo) 8 hours. Issued/Revised: 9/1994 Form: Respirable fraction

Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained.

Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards.

Provide exhaust ventilation or other engineering controls to keep the relevant

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Section 8. Exposure controls/personal protection

Environmental exposure controls	airborne concentrations below their respective occupational exposure limits. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Safety glasses with side shields.
Skin protection	
Hand protection	Wear protective gloves if prolonged or repeated contact is likely. Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
Skin protection	Use of protective clothing is good industrial practice. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m ³), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m ³). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Section 9. Physical and chemical properties

Appearance

Physical state	Grease
Colour	Purple. [Dark]
Odour	Not available.
Odour threshold	Not available.
pH	Not available.
Melting point	Not available.
Boiling point	Not available.
Flash point	Closed cup: >150°C (>302°F) [Estimated. Based on Lubricants - Base Oils]
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Lower and upper explosive (flammable) limits	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Density	<1000 kg/m ³ (<1 g/cm ³) at 15°C
Relative density	Not available.
Solubility	insoluble in water.
Partition coefficient: n-octanol/water	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.

Section 10. Stability and reactivity

Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
Conditions to avoid	No specific data.
Incompatible materials	Reactive or incompatible with the following materials: oxidising materials.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Amines, C12-14-tert-alkyl	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

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Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
<input checked="" type="checkbox"/> Not available.			

Aspiration hazard

Not available.

Information on likely routes of exposure

Routes of entry anticipated: Dermal, Inhalation.

Potential acute health effects

Eye contact

No known significant effects or critical hazards.

Inhalation

Vapour inhalation under ambient conditions is not normally a problem due to low vapour pressure.

Skin contact

Defatting to the skin. May cause skin dryness and irritation.

Ingestion

No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact

No specific data.

Inhalation

No specific data.

Skin contact

Adverse symptoms may include the following:
irritation
dryness
cracking

Ingestion

No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects

Not available.

Potential delayed effects

Not available.

Long term exposure

Potential immediate effects

Not available.

Potential delayed effects

Not available.

Potential chronic health effects

General

No known significant effects or critical hazards.

Carcinogenicity

No known significant effects or critical hazards.

Mutagenicity

No known significant effects or critical hazards.

Teratogenicity

No known significant effects or critical hazards.

Developmental effects

No known significant effects or critical hazards.

Fertility effects

No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Environmental effects This material is harmful to aquatic life with long lasting effects.

Persistence and degradability

Partially biodegradable.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (K_{oc}) Not available.

Mobility Non-volatile. Grease insoluble in water.

Other adverse effects No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	IMDG	IATA
UN number	Not regulated.	Not regulated.
UN proper shipping name	-	-
Transport hazard class(es)	-	-
Packing group	-	-
Environmental hazards	No.	No.
Additional information	-	-

Special precautions for user Not available.

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Section 14. Transport information

Transport in bulk according to Annex II of Marpol and the IBC Code Not available.

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product	No known specific national and/or regional regulations applicable to this product (including its ingredients).
Toxic classification (TCVN 3164-79)	Not classified as hazardous.
International lists	
Australia inventory (AICS)	All components are listed or exempted.
Canada inventory	All components are listed or exempted.
China inventory (IECSC)	All components are listed or exempted.
REACH Status	For the REACH status of this product please consult your company contact, as identified in Section 1.
Japan inventory (ENCS)	All components are listed or exempted.
Korea inventory (KECI)	All components are listed or exempted.
Philippines inventory (PICCS)	All components are listed or exempted.
Taiwan Chemical Substances Inventory (TCSI)	Not determined.
United States inventory (TSCA 8b)	<input checked="" type="checkbox"/> Not determined.

Section 16. Other information

History

Date of issue/ Date of revision	20 April 2020
Date of previous issue	9/24/2018
Prepared by	Product Stewardship
Key to abbreviations	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

Indicates information that has changed from previously issued version.

Notice to reader

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Section 16. Other information

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

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