Metal Forming Fluids

Tectul

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Tectyl Press 103

LUBRICANT FOR METAL FORMING

| INTRODUCTION | ------

SPECIFICATION | ------

Tectyl Press 103 is being applied in drawing and deep drawing of Carbon steel, Stainless steel and nonferrous metals

Chlorinated Drawing Oil with light viscosity. Especially it is easy to remove oil film due to low viscosity compared to general drawing oils as well as has favorable merit economically because the quantity of oil that attached in the product is very small.

Also it has excellent draw ability with E.P additives for low viscosity and no effect on post-process.

APPLICATION |-----

- Materials to be applicated ; stainless steel, ferrous
- Application method ; spray, dipping
- | FEATURES | -----
- Excellent lubricity and extreme pressure properties.
- The advantage of economy because of its low viscosity.
- Enables high-speed forming operation.
- Scratch is not occurred when pressing because oil is not remained in die.

Appearance	Amber liquid
Specific gravity (15/4°C)	1.0
Viscosity (40°C, cSt)	30
Flashing point (℃)	162
Corrosion Test	1a

All data given in this Product Data Sheet are typical of this Product. It does not however constitute a specification. And, We reserve the right to modify products without prior notice.

| PACKAGING & SAFETY | ------

- Tank/Lorry, Tote, Drum(200LT), Pail(20LT)
- For your Safety, Refer to the Material Safety Data Sheet,



