

Tectyl Form 322

Metal Cold forming Fluids



| INTRODUCTION |

Tectyl Form 322 is developed for high speed nut and bolt forming operation. Especially main performance characters are excellent lubricity, antiwelding ability and prohibition from deposits on punch. Also stain or rust on processed parts never occurs.

| FEATURES |

- Quite less fuming and applicable even in winter season
- Excellent oxidative stability and long sump life
- Improved surface finish and no scratching
- Excellent machining capability
- Improved forming performance

| APPLICATION |

Tectyl Form 322 is a cold forging oil designed especially for use in medium sized bolt former.

- Material : General Steel, Alloy Steel, Stainless Steel

| PHYSICAL PROPERTIES |

Appearance	Yellow
Specific gravity (15/4°C)	0.86
Viscosity (40°C, cSt)	18
Flashing point (°C)	176
Corrosion Test	1a

- All data given in this Product Data Sheet are typical of this Product. It does not however constitute a specification. And, We reserve the right to modify products without prior notice.

| PACKAGING & SAFETY |

- Tank/Lorry, Tote, Drum(200LT), Pail(20LT)
- For your Safety, Refer to the Material Safety Data Sheet,