Water Soluble Cutting Fluids

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Tectyl Cool 230B

Excellent rust preventive and hard water stability

INTRODUCTION |------

Tectyl Cool 230B is water soluble metal cutting oil that provides excellent machinability on heavy duty machining for general materials, steel. Tectyl Cool 230B provides excellent performance on general machining like turning, drilling, milling.

Tectyl Cool 230B has excellent anti-bacterial activity and separates other oil appropriately, reducing bad odor or stain, reducing fee of wastewater treatment.

Tectyl Cool 230B has special bio-stable system to reduce the number of bacteria and fungi. Tectyl Cool 230B keeps pH high.

Tectyl Cool 230B has anti-stain, excellent machinery properties, keeping tool life long, improving surface roughness.

| FEATURES | -----

| RECOMMENDED CONCENTRATION | -----

- Machining : 4 ~ 7 %
- : 8~12 %
- Grinding : 3 ~ 5 %
- SUPPLY -----
- Tank/Lorry, Tote, Drum(200LT), Pail(20LT)
- For your Safety, Refer to the Material Safety Data Sheet

STORGE & SAFETY |------

Drum is recommended to avoid direct rays of the sun. It is recommended to cover them when stored outdoor.

For your safety, Refer to the Material Safety Data Sheet.

- Excellent lubricity
- Excellent tool life
- Excellent surface roughness
- Bio-stable product
- Excellent hard water stability.

| PROPERTIES | -----

	(Neat)	Yellow
Apperance	3.3% Solution	Milky Emulsion
		Translucent
рН	3% Solution	9.8
Emulsion		Pass
stability	1 033	
Anti-stain		48hr no stain
ability		4011110 Stall

- Above is typical data on fresh oil obtained at our laboratory.





