

# Tectyl Grind 610



## | INTRODUCTION |

Tectyl Grind 610 is bright, neat metal grinding oil. It is based on technical white oil with polar as well as chemical active substances. The used solvent refined base oil is extremely low in PCA.

Tectyl Grind 610 does not contain any chlorine or zinc additives and is free of PCB's and other today known dangerous substances

## | APPLICATION |

Tectyl Grind 610 is especially suitable for grinding of tempered and soft surfaces with CBN grinding wheels. Also at cost iron grinding operations Tectyl Grind 610 contributes to extended wheel dressing cycles. Specially designed additive combinations results in excellent cooling and wetting properties that leads to high tool life and high performance between the dressing cycles.

Tectyl Grind 610 is also very suitable for tool grinding, honing and precision drilling, milling and superfinishing with CBN

## | TYPICAL PHYSICAL PROPERTIES |

Color		: Amber
Specific gravity	(15/4 °C)	: 0.86
Kinematic viscosity	(40 °C, cSt)	: 9.2
Flash Point	(°C)	: 160
Copper corrosion test	(100 °C /1hr)	: 1a

- Above is typical data on fresh oil obtained at our laboratory.

## | PACKING & SAFETY |

- Tank/Lorry, Tote, Drum(200LT), Pail(20LT)
- For your Safety, Refer to the Material Safety Data Sheet.