

Tectyl Grind 606



| INTRODUCTION |

Tectyl Grind 606 is bright, neat metal grinding oil. It is based on technical white oil with polar as well as chemical active substances. The used solvent refined base oil is extremely low in PCA.

Tectyl Grind 606 does not contain any chlorine or zinc additives and is free of PCB's and other today known dangerous substances

| APPLICATION |

Tectyl Grind 606 is especially suitable for grinding of tempered and soft surfaces with CBN grinding wheels. Also at cast iron grinding operations Tectyl Grind 606 contributes to extended wheel dressing cycles. Specially designed additive combinations results in excellent cooling and wetting properties that leads to high tool life and high performance between the dressing cycles.

Tectyl Grind 606 is also very suitable for tool grinding, honing and precision drilling, milling and superfinishing with CBN.

| TYPICAL PHYSICAL PROPERTIES |

Color		: Yellow
Specific gravity	(15/4 °C)	: 0.87
Kinematic viscosity	(40 °C, cSt)	: 5.5
Flash Point	(°C)	: 130
Total Acid Number	(mg KOH/g)	: 0.4

- Above is typical data on fresh oil obtained at our laboratory.

| PACKING & SAFETY |

- Tank/Lorry, Tote, Drum(200LT), Pail(20LT)
- For your Safety, Refer to the Material Safety Data Sheet.