

Tectyl FIN 804

Low viscosity Honing oil with excellent lubricity



| INTRODUCTION |

Tectyl FIN 804 is straight cutting oil especially designed for honing, lapping & grinding. Because it has low viscosity and excellent lubricity, Tectyl FIN 804 provides good carrying heat away fast stock removal, long stone life & superior finish.

Also, Tectyl FIN 804 is formulated to prevent loading, grazing and chattering phenomena from the grinding wheel.

| FEATURES |

- Work parts kept cool.
- Stones kept clean and stone life increased.
- Work can be done without loading, glazing & chattering phenomenon.
- Better finish and closer tolerances provided.
- Fast removal of fine swarf.
- Mandrel shoes lubricated and wear reduced.
- Applicable to diatomaceous earth filter system

| APPLICATION |

Tectyl FIN 804 is used straight on honing & grinding operations for cast iron & hard steels.

| PROPERTIES |

Color	:	Light Yellow
Specific gravity (15/4 °C)	:	0.85
Kinematic viscosity (40 °C, cSt)	:	4.5
Flash point (°C)	:	116
Copper corrosion test (100 °C /1hr)	:	1a

- Above is typical data on fresh oil obtained at our laboratory.

| HEALTH HAZARD DATA |

Use normal precautions when handling Tectyl FIN 804. Avoid splashing in the eyes and ingestion

- For eye contact ; Wash with soap water. Consult physician.
- For skin contact ; Wash with soap and water.
- If ingested ; Remove stomach contents with pump. Consult physician.

| PACKING & SAFETY |

- Tank/Lorry, Tote, Drum(200LT), Pail(20LT).
- For your Safety, Refer to the Material Safety data Sheet.